

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** EPOLAM 2501 HARDENER
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the mixture** Epoxy curing agent
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
AXSON FRANCE
15 Rue de l'Equerre - F-95310 SAINT OUEN L'AUMONE
Tél. +33 (0)1 34 40 34 60
- **Further information obtainable from:** DPT HSE - +33 (0)1 34 40 34 60 - safety@axson.com
- **1.4 Emergency telephone number:** ORFILA : +33 (0)1 45 42 59 59

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**

Acute Tox. 4	H312 Harmful in contact with skin.
Skin Corr. 1B	H314 Causes severe skin burns and eye damage.
Eye Dam. 1	H318 Causes serious eye damage.
Skin Sens. 1	H317 May cause an allergic skin reaction.
Aquatic Chronic 3	H412 Harmful to aquatic life with long lasting effects.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger
- **Hazard-determining components of labelling:**
2-piperazin-1-ylethylamine
trimethylhexane-1,6-diamine
- **Hazard statements**
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.
- **Precautionary statements**
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.

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 Dispose of contents/container in accordance with local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

3.2 Chemical characterisation: Mixtures

• **Description:** Mixture of substances listed below with nonhazardous additions.

• Dangerous components:

CAS: 140-31-8 EINECS: 205-411-0 Reg.nr.: 01-2119471486-30	2-piperazin-1-ylethylamine Acute Tox. 3, H311; Skin Corr. 1B, H314; Acute Tox. 4, H302; Skin Sens. 1, H317; Aquatic Chronic 3, H412	50-100%
CAS: 25513-64-8 EINECS: 247-063-2 Reg.nr.: 01-2119560598-25	trimethylhexane-1,6-diamine Skin Corr. 1C, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Skin Sens. 1, H317; Aquatic Chronic 3, H412	10-25%

• **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

• **General information:** Immediately remove any clothing soiled by the product.

• After inhalation:

Supply fresh air; consult doctor in case of complaints.

In case of unconsciousness place patient stably in side position for transportation.

• After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

• **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.

• **After swallowing:** Do not induce vomiting; call for medical help immediately.

• **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

• **4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

• Suitable extinguishing agents:

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

• **For safety reasons unsuitable extinguishing agents:** Water with full jet

• 5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Nitrogen oxides (NO_x)

Carbon monoxide (CO)

• 5.3 Advice for firefighters

• Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

• Additional information

Collect contaminated fire fighting water separately. It must not enter the sewage system.

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Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
- **Information about fire - and explosion protection:** Protect from heat.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Prevent any seepage into the ground.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** Store in cool, dry conditions in well sealed receptacles.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
The usual precautionary measures are to be adhered to when handling chemicals.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.
- **Respiratory protection:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

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· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

Neoprene gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Safety glasses

Tightly sealed goggles

· **Body protection:** Protective work clothing

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Fluid
Colour: Colourless
Odour: Amine-like

· **pH-value at 20 °C:** >10

· **Change in condition**

Melting point/Melting range: NA °C
Boiling point/Boiling range: >200 °C (DIN 53171)

· **Flash point:** > 100 °C (ISO 2719)

· **Ignition temperature:** >300 °C (DIN 51 794)

· **Decomposition temperature:** >260 °C (DIN 53171)

· **Self-igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Density at 20 °C:** 0,96 g/cm³ (ISO 1675:1985)

· **Solubility in / Miscibility with water:**

Not miscible or difficult to mix.

· **organic solvents:** Soluble in many organic solvents.

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· **9.2 Other information** No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Strong exothermic reaction with acids.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**
Corrosive gases/vapours
Ammonia

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity**
Harmful in contact with skin.

· **LD/LC50 values relevant for classification:**

140-31-8 2-piperazin-1-ylethylamine

Oral	LD50	2097 mg/kg (rabbit)
Dermal	LD50	866 mg/kg (rabbit)

25513-64-8 trimethylhexane-1,6-diamine

Oral	LD50	910 mg/kg (rat)
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- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes severe skin burns and eye damage.
- **Serious eye damage/irritation**
Causes serious eye damage.
- **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

· **12.1 Toxicity**

· **Aquatic toxicity:**

140-31-8 2-piperazin-1-ylethylamine

LC50 (96h) (static)	2190 mg / l (fish) (OECD 201)
EC50 (72h)	>1000 mg/l (alga) (OECD 201)
EC20 (1 heure) (static)	1600 mg/l (bacteria) (OECD 201)

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25513-64-8 trimethylhexane-1,6-diamine

EC50 (24h)	31.5 mg / l (daphnia)
EC50 (72h)	29.5 mg/l (alga)
EC/LC50 (48h)	174 mg/l (fish)

- **12.2 Persistence and degradability** No further relevant information available.
- **Other information:** The product is not easily biodegradable.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:** Harmful to aquatic organisms
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Dispose of the product by burning in a suitable incinerator or bury in an approved landfill following all applicable local and/or national regulations.
- **European waste catalogue**
- 20 01 27 paint, inks, adhesives and resins containing dangerous substances
- **Uncleaned packaging:**
- **Recommendation:**
Empty containers may not be disposed of unless any remaining material adhering to the internal walls has been removed.
Disposal must be made according to official regulations.
- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

- **14.1 UN-Number**
 - **ADR, IMDG, IATA**
 - **14.2 UN proper shipping name**
 - **ADR**
 - **IMDG**
 - **IATA**
- UN1760
- 1760 CORROSIVE LIQUID, N.O.S. (N-AMINOETHYLPIPERAZINE, TRIMETHYLHEXAMETHYLENEDIAMINES)
CORROSIVE LIQUID, N.O.S. (N-AMINOETHYLPIPERAZINE, TRIMETHYLHEXAMETHYLENEDIAMINES)
Corrosive liquids, n.o.s. (N-Aminoethylpiperazine, Trimethylhexamethylenediamines)

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· **14.3 Transport hazard class(es)**· **ADR, IMDG, IATA**

· **Class** 8 Corrosive substances.
 · **Label** 8

· **14.4 Packing group**· **ADR, IMDG, IATA** III· **14.5 Environmental hazards:**· **Marine pollutant:** No· **14.6 Special precautions for user** Warning: Corrosive substances.· **Danger code (Kemler):** 80· **EMS Number:** F-A,S-B· **Segregation groups** Alkalies· **Stowage Category** B· **Stowage Code** SW2 Clear of living quarters.

· **14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** Not applicable.

· **Transport/Additional information:**· **ADR**· **Limited quantities (LQ)** 5L· **Excepted quantities (EQ)** Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· **Transport category** 3· **Tunnel restriction code** E· **IMDG**· **Limited quantities (LQ)** 1L· **Excepted quantities (EQ)** Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· **UN "Model Regulation":** UN1760, CORROSIVE LIQUID, N.O.S. (N-A M I N O E T H Y L P I P E R A Z I N E , TRIMETHYLHEXAMETHYLENEDIAMINES), 8, III

* **SECTION 15: Regulatory information**· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**· **Directive 2012/18/EU**· **Named dangerous substances - ANNEX I** None of the ingredients is listed.· **National regulations:**· **Waterhazard class:** Water hazard class 2 (Self-assessment): hazardous for water.· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H412 Harmful to aquatic life with long lasting effects.

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Acute Tox. 4: Acute toxicity, Hazard Category 4

Acute Tox. 3: Acute toxicity, Hazard Category 3

Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B

Skin Corr. 1C: Skin corrosion/irritation, Hazard Category 1C

Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1

Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

Aquatic Chronic 3: Hazardous to the aquatic environment - Chronic Hazard, Category 3

· *** Data compared to the previous version altered.**

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