

Biresin® CR134 FR

Composite resin system

Areas of Application

- For wet lay-up processing
- Also suitable for infusion processing under special conditions (appropriate infusion strategy and short flowing distances)
- Specially for applications when higher temperature resistance is required
- Production of flame retardant parts

Product Benefits

- Flame retardant
- UL94 V-0 Classification with -5 hardener
- Very good infiltration properties compared to other filled systems
- Glass transition temperatures up to 130°C dependent on curing conditions

Description

- Basis Two-component-epoxy-system
- Resin (A) **Biresin® CR134 FR**, epoxy resin, white
- Hardener (B) **Biresin® CH132-2**, amine, blue
- Hardener (B) **Biresin® CH132-5**, amine, blue
- Hardener (B) **Biresin® CH132-7**, amine, blue

Physical Data		Resin (A)		Hardener (B)	
Individual Components		Biresin® CR134 FR	Biresin® CH132-2	Biresin® CH132-5	Biresin® CH132-7
Viscosity, 25°C	mPas	3.000	< 10	< 10	20
Density, 25°C	g/ml	1.23	0.95	0.93	0.93
Mixing ratio	in parts by weight	100	23	24	27
		Mixture			
Potlife, 100 g / RT, approx. values	min	60	115	150	
Mixed viscosity, 25°C, approx. values	mPas	900	1,000	1,000	

Mechanical Data, neat resin specimen: approx. values after 8 h / 125°C					
Biresin® CR134 FR resin (A) with hardener (B)			Biresin® CH132-2	Biresin® CH132-5	Biresin® CH132-7
Density	ISO 1183	g/cm³	1.22	1.22	1.22
Flexural E-Modulus	ISO 178	MPa	3,350	3,250	3,250
Tensile E-Modulus	ISO 527	MPa	3,050	3,050	2,900
Flexural strength	ISO 178	MPa	116	110	109
Compressive strength	ISO 604	MPa	114	118	112
Tensile strength	ISO 527	MPa	62	65	58
Elongation at break	ISO 527	%	3.3	3.9	3.0
Impact resistance	ISO 179	kJ/m²	29	21	22
Glass transition temperature	ISO 11357	°C	125	132	129

Processing

- The material and processing temperatures should be from 18 to 35°C.
- The resin component must be mixed thoroughly before use.
- To clean brushes or tools immediately Sika Reinigungsmittel 5 is recommended.
- Additional informations are available in "Processing Instructions for Composite Resins".

Packaging

Individual components	Biresin® CR134 FR resin (A)	10 kg net
	Biresin® CH132-2 hardener (B)	2.8 kg net
	Biresin® CH132-5 hardener (B)	900 kg; 180 kg; 2.8 kg net
	Biresin® CH132-7 hardener (B)	180 kg; 3.2 kg net

Storage

- Minimum shelf life of Biresin® CR134 FR resin (A) is 24 month and of Biresin® CH132-2 hardener (B), Biresin® CH132-5 hardener (B) and Biresin® CH132-7 hardener (B) is 12 month under room conditions (18 - 25°C), when stored in original unopened containers.
- After prolonged storage at low temperature, crystallisation of resin may occur. This is easily removed by warming up for a sufficient time to 50-60°C.
- Containers must be closed tightly immediately after use. The residual material needs to be used up as soon as possible.

Health and Safety Information

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safetyrelated data.

Disposal considerations

Product Recommendations: Must be disposed of in a special waste disposal unit in accordance with the corresponding regulations.

Packaging Recommendations: Completely emptied packagings can be given for recycling. Packaging that cannot be cleaned should be disposed of as product waste.

Value Bases

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Legal Notice

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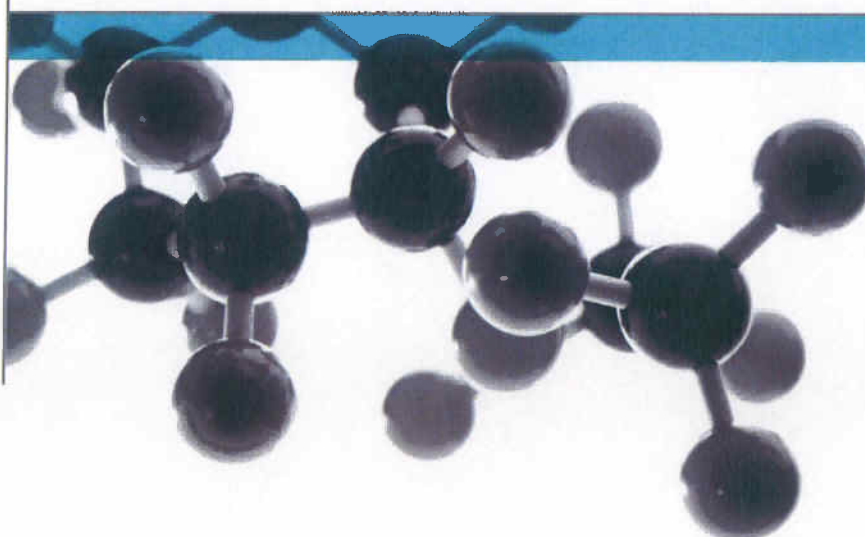
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UL-94



Vertical Burning Test For Classifying Materials V-0, V-1 Or V-2

A Report To: Sika Deutschland GmbH

Document Reference: 327245

Date: 12th April 2013

Issue: 2

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**Testing
Advising
Assuring**

Executive Summary

Objective To determine the performance of the following material when tested in accordance with Section 8 - "50W (20mm) Vertical Burning Test for Classifying Materials V-0, V-1 or V-2" of UL94 - 'Test for Flammability of Plastics Materials for Parts in Devices and Appliances'.

Generic Description	Product reference	Thickness	Density
Flame retardant grade epoxy resin system	"Biresin CR134FR"	4mm	1.22g/cm ³
Please see page 5 of this test report for the full description of the product tested			

Test Sponsor Sika Deutschland GmbH, Stuttgarter Str. 139, D-72574 Bad Urach, Germany

Test Results: When the test results are assessed using the test criteria specified in the Standard, the material, when tested at a nominal thickness of 4mm, is classified as "V-0".

Date of Test 2nd April 2013

Reason for revision This document replaces issue 1 (dated 8th April 2013) of the same number which has been withdrawn. The Exova Warringtonfire measured density and thickness values included on page 5 of the issue 1 report were stated incorrectly. These values have been amended in this issue 2 report.

Signatories


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* For and on behalf of **Exova Warringtonfire**.

Report Issued: 12th April 2013

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